

Work Order ID 64165

PRELIMINARY ISSUE

Thursday, November 25, 2010 4:03:04 PM

Page 1

Item ID: D4298-002

Accept

Revision ID: PREL'M

Item Name: Plate Assembly

Start Date: 11/19/2010 Start Qty: 1.00

Required Date: 12/3/2010 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D4298

PA1

100

0.00

Small Fab

Memo

0.00

Small Fab

assemble as per dwg

110

QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

120

Identify as per dwg &amp; Stock Location:

0.00

Packaging

Memo

0.00

Packaging

ES 10/12/15 ①  
M.L. 10/12/15

— inspect to Eng - 002  
Dry only  
Dwgs 15 ①

ES 10/12/15

①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_






NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**Work Order ID 64165**


Thursday, November 25, 2010 4:03:04 PM

Page 2

Item ID: D4298-002 Accept  Setup Start   
Revision ID: PRE1 IM Stop   
Item Name: Plate Assembly  
Start Date: 11/19/2010 Start Qty: 1.00  Cust Item ID:  
Required Date: 12/3/2010 Req'd Qty: 1.00  Customer:

**Reference:**

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start   
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

MF  
10-12-15

**POSITIVE RECALL**EFFECTIVE 10-11-29 AUTH HA

RELEASED \_\_\_\_\_ DATE \_\_\_\_\_

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Page 1

Thursday, December 09, 2010 8:40:20 AM

Work Order ID: 64165

Parent Item: D4298-002

Parent Item Name: Plate Assembly















Start Date: 11/19/2010

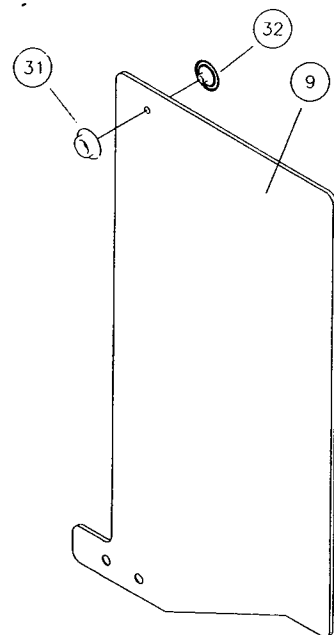
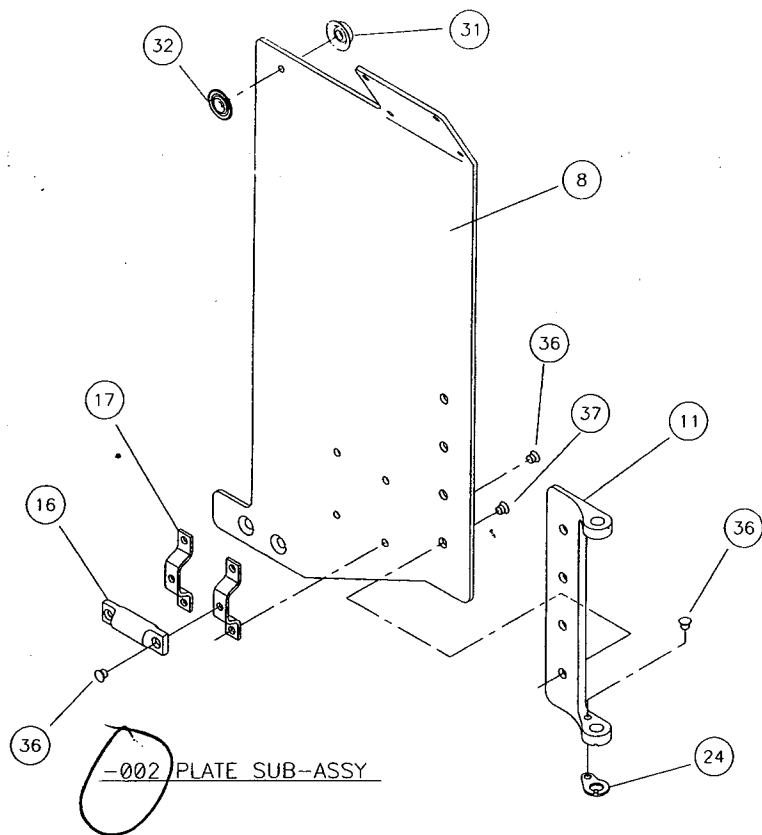
Required Date: 12/3/2010

Start Qty: 1.00

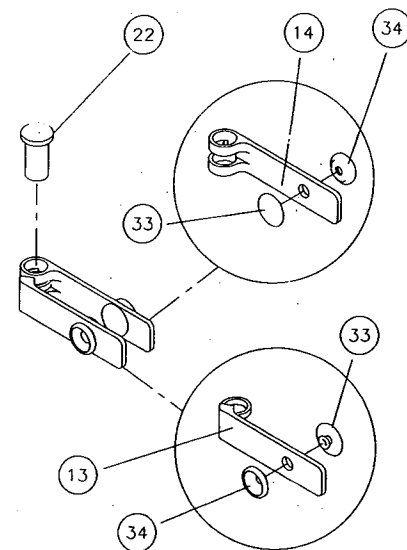
Required Qty: 1.00

Comments: IPP rev A 10.11.24 new issue EC verified by:DD

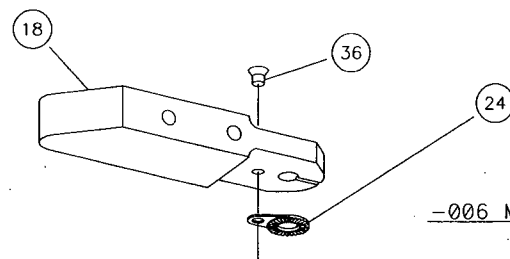
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4298-008  Plate		Manufactured	No				Each	0.0000	1	1			
						B 64660				SA 10/12/15			
D4298-011  Hinge		Manufactured	No				Each	0.0000	1	1			
						B 64158				SA 10/12/15			
D4298-016  Clip Stop		Manufactured	No				Each	0.0000	1	1			
						B 64418 B 64629				SA 10/12/15 *			
D4298-017  Clip Stop Mount		Manufactured	No				Each	0.0000	2	2			
						B 64152				SA 10/12/15 *			
D4298-024  Serrated Adjustment Washer		Manufactured	No				Each	0.0000	1	1			
						B 64144				SA 10/12/15			
MS27980-7B  Stud, Snap Fastener		Purchased	No				Each	200.0000	1	1			
										SA 10/12/15			
<div><div>Location</div><div>ST294</div><div>116346</div></div> <div><div>Loc Qty</div><div>200</div><div>200</div></div> <div><div>Loc Code</div><div></div><div></div></div>													
MS27980-9B  Post, Snap Fastener		Purchased	No				Each	60.0000	1	1			
													
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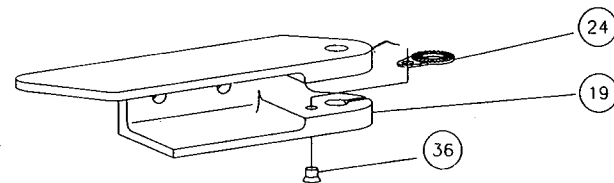
-003 PLATE SUB-ASSY



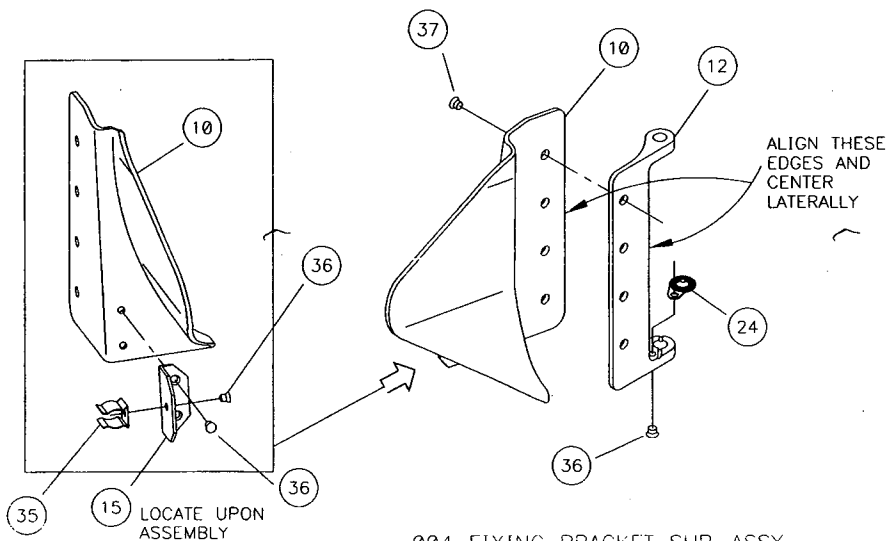
-005 HINGE SUB-ASSY



-006 MACHINE INNER SUB-ASSY



-007 MACHINE OUTER SUB-ASSY



-004 FIXING BRACKET SUB-ASSY

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*Era Helicopters LLC*

TITLE	SINGLE PILOT VFR	SIZE	DWG. NO.	REV.
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